

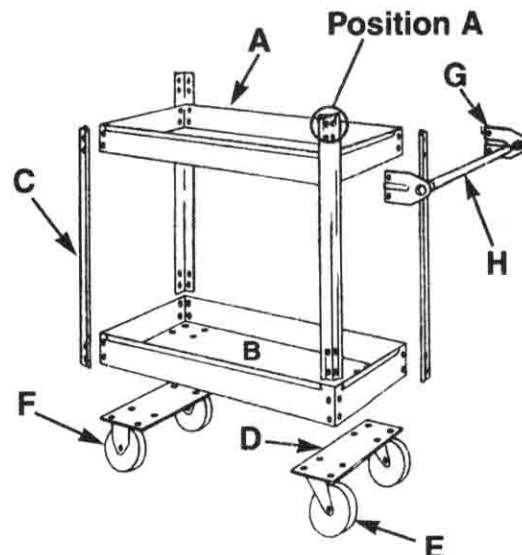
Assembly Instructions

INDUSTRIAL SERVICE CART

MODEL	
SC-5000	SC-6000
2W423	2W425

PARTS LIST

REFERENCE LETTER	QUANTITY AND DESCRIPTION	PART NUMBER 2W423	PART NUMBER 2W425
A	<input type="checkbox"/> 1 Upper Tray (w/o caster hole)	2W424	2W426
B	<input type="checkbox"/> 1 Lower Tray (with caster hole)	SC5000LT	SC6000LT
C	<input type="checkbox"/> 4 Posts	SC5000CP	SC5000CP
D	<input type="checkbox"/> 2 Caster Mounting Plates	SC5000CMP	SC6000CMP
E	<input type="checkbox"/> 2 Swivel Casters	CA5125S	CA5125S
F	<input type="checkbox"/> 2 Rigid Casters	CA5125R	CA5125R
G	<input type="checkbox"/> 2 Handle Brackets	SC5000HB	SC5000HB
H	<input type="checkbox"/> 1 Tubular Handle	SC5000TB	SC6000TB
	<input type="checkbox"/> 32 1/4 - 20 x 1/2" Machine Screws	F14205S	F14205S
	<input type="checkbox"/> 16 1/4 x 20 Grade 5 Hex Bolts	F142058G	F142058G
	<input type="checkbox"/> 16 1/4" Split Washers	F14SW	F14SW
	<input type="checkbox"/> 48 1/4 x 20 Hex Nuts	F1420N	F1420N



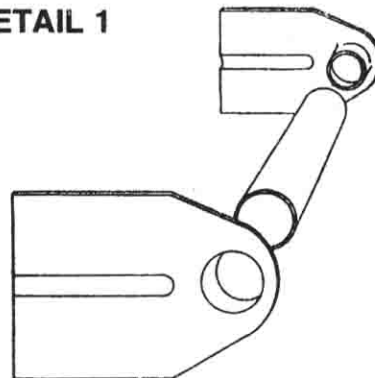
TOOLS NEEDED FOR ASSEMBLY

1 - 7/16" open end wrench, 1 - blade type screwdriver

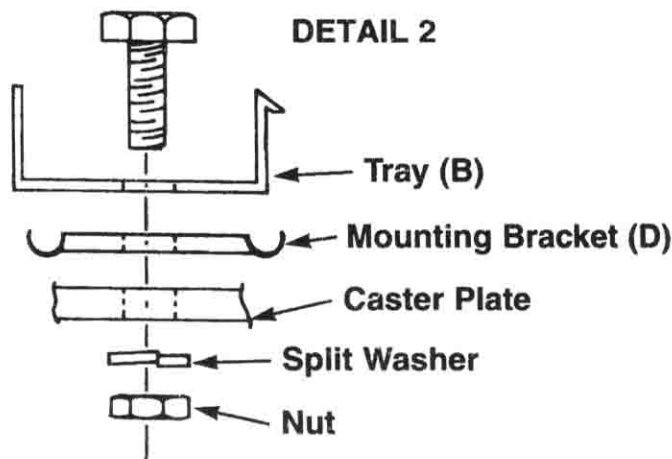
HOW TO ASSEMBLE

1. Bolt lower tray to 4 posts at matching holes, using (16) 1/4 - 20 x 1/2" Machine Screws and Hex Nuts.
2. Bolt upper tray to posts. Do not insert 2 bolts at position A until ready to attach handle brackets. Use 1/4 - 20 x 1/2" Machine Screws and Hex Nuts.
3. Attach casters through holes in lower tray. Place caster mounting plates (D) between caster top plate and lower tray before inserting bolts, using (16) 1/4 x 20 Hex Bolts, (16) Split Washers and (16) Hex Nuts. (See Detail 2).
4. Bolt one handle bracket (G) to post at position A, bolting through post, bracket and upper tray. Use 1/4 - 20 x 1/2" Machine Screws and Hex Nuts.
5. Insert tubular handle (H) over embossed section of bracket. (See Detail 1).
6. Place second handle bracket into tubular handle and bolt to post, using 1/4 - 20 x 1/2" Machine Screws and Hex Nuts.
7. Check for squareness and tighten all nuts and bolts.

DETAIL 1



DETAIL 2



SAFETY INSTRUCTIONS

Use this product only in accordance with manufacturers intended use. Weight must be evenly distributed and balanced.

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